

The choice is clear.

**TheraPure™ Tubs Featuring
SANIJET® Pipeless™ technology system**

Air and Bubble Systems

Water Purity	TheraPure™ bathing systems are certified by NSF International for complete Level II EPA disinfection under Protocol P182, ensuring elimination of 99.9% of bacteria – for clean and pure bathing water.	Testing found high concentrations of infectious bacteria in 100% of piped whirlpools tested, including E. Coli, Staphylococcus, Legionella and Pseudomonas from locations throughout the United States.
Cleaning Protocols	In approximately 5 minutes, every wetted component of our pipeless spa bath can be thoroughly cleaned to hospital-grade disinfection standards (NSF International) after each use.	Recommended cleaning protocols like diluted bleach rinses and other techniques are ineffective, as they do not physically scrub clean the inner pipe and channel surfaces. To our knowledge, there is no scientific data proving the efficacy of these cleaning regimens.
Access to Wetted Surfaces	Every component that comes in contact with water is easily accessible from inside the bath tub for quick and easy cleaning.	These systems contain jet bodies, air bubblers, air channels, up to 30 feet of water or air piping, fittings, pumps and blowers. These hidden components trap bathing residue that can promote the growth of infectious bacteria and are inaccessible for proper inspection and cleaning by hand.
Noise Level	At just 58 dB, pipeless jets function quietly and smoothly for a more relaxing bath.	The higher decibel (dB) levels in piped whirlpools (68 dB) and air bubble baths (77 dB) create an unpleasant and noisy environment.
Superior Hydrotherapy	Our pipeless hydrotherapy system was developed to deliver an authentic spa experience – pure, clean and ultra-quiet.	Most piped whirlpool tubs and air baths offer an assortment of jets and air holes to create “hydrotherapy”.
Spa and Bath Additives	Enjoy essential oils, bath salts, and aromatherapy products. Residue can be completely removed with a simple, thorough cleaning.	Most piped whirlpool and air bath manufacturers caution against using bath salts, oils or other additives as they build up in the piping and air channels, making an unsanitary system even worse.
Water Retention	TheraPure baths retain less than 0.2 fluid ounces – about a teaspoon – which is easily accessible for quick cleaning.	A typical piped whirlpool tub or air tub can retain more than 13 fluid ounces of dirty bath water, which is inaccessible for cleaning. Bathers often feel this dirty water as a “cold water blast” when the system is activated.
Water Heat Loss	A TheraPure spa bath loses only 1.5 F degrees of temperature in a 20 minute bathing cycle, almost imperceptible to the human body.	These systems can lose up to 8 degrees of heat in 20 minutes due to the injection of cool air, lengthy external piping and air channels. Expensive in-line water heaters are required to attempt to maintain water temperature for these systems.

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Yes, you can.



Invacare® TheraPure™ Bathing Systems

CREATE A SPA EXPERIENCE FOR YOUR RESIDENTS



Yes, you can.

Introducing Invacare® TheraPure™ Pipeless™ Bathing Systems



6302G & 6302GADH Supine Tubs



3752G & 3802G Recessed Side-Entry Tubs



3602GXL Free-Standing Side-Entry Tub



3652G Free-Standing Side-Entry Tub

Pure.



Invacare TheraPure™ bathing systems powered by SANIJET Pipeless technology are the only **long-term care tubs certified to meet the hospital-grade disinfection requirements** of NSF International's Protocol P182.

Caregivers can remove up to 99.9% of bacteria* after each bath in as little as five minutes because

- all wetted components are accessible
- jets are removeable by hand for cleaning
- without pipes or channels, TheraPure tubs retain only 0.2 oz. of water (vs. 13 oz. of dirty water in a typical piped tub) after each bath, easily accessible for cleaning



If you can't see it, you can't clean it

In testing conducted at Texas A&M University, 100% of water samples taken from piped and air baths from around the USA tested positive for high concentrations of infectious bacteria*

Simple.

Updated Control Panel

- Provides the operator with easy access to the auto-fill/auto shut-off and anti-scald mixing valve, thermometer and whirlpool jet controls
- Integrated for aesthetics and easy cleaning



Updated Wand

Attendants can **control water pressure directly from the wand** and easily **adjust spray setting by rotating shower head.**



Pipeless Jets are Easy to Disinfect

1. Remove the Jet.
2. Clean & disinfect the Jet.
3. Replace the Jet.

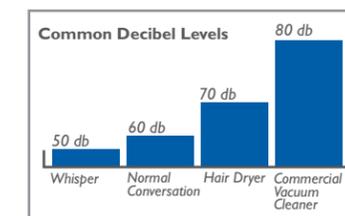


A Better Bathing Experience.



Water stays warm longer and pipeless jets create less noise, resulting in a more relaxing spa experience.

Caregivers can create a luxurious spa bath for residents by adding bath salts and essential oils to the bath water without concern of residue buildup.



Quieter

Without noisy pumps or blowers, our tubs are 4x quieter than bubble systems and 2x quieter than piped whirlpool systems.

